



Tapecoat®

Technical Data Sheet

DESCRIPTION	Tapecoat TC® 7025 EZ Flow Epoxy is a two part, 100% solids coating designed to provide protection against corrosion on pipelines with service temperatures up to 165°F (74°C). TC 7025 is a below grade, standalone coating that can be applied by brush, applicator pad or spray. TC 7025 is a fast curing epoxy allowing for backfill in 4-5 hours at 70°F and 50% RH.
SUBSTRATE COMPATIBILITY	Steel, Stainless Steel, Ductile Iron, Other Metals, FBE
RECOMMENDED USE	Ideal for protecting girth welds, fittings, flanges, valves, and all types of piping and metal structures. Can also be used for directional drilling when reinforced with TC Reinforcing Scrim.
SURFACE PREPARATION	SSPC SP-10/NACE No. 2/ SA 2 1/2 Near-White Blast Cleaning 2-4 mil surface profile
PRIMER	None Required
OPTIONAL REINFORCEMENT	To increase abrasion and impact resistance and for creating high coating build TC Reinforcing Scrim can be used.
REFERENCE	TC 7025 meets all of the performance criteria listed in the most recent revisions of: NACE RP0105 ANSI/AWWA C210
SAFETY	Refer to Material Safety Data Sheet: MSDS-TC7025-RESIN; MSDS-TC7025-HARDENER
APPLICATION	Refer to Application Guidelines: AG-EPOXIES

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TYPICAL DATA

Property	US Customary	Metric	Test Method
Color	Dark Gray	Dark Gray	
Coating Thickness	25 mil	635 μm	
VOC Content	0 lb/gal	0 g/l	
Pot Life @ 70°F (21°C), 50% RH	25-30 minutes	25-30 minutes	
Time to Backfill @ 70°F (21°C), 50% RH	4-5 Hours	4-5 Hours	
Cathodic Disbondment, 30 days	<0.2 in ²	<5 mm radial	ASTM G8
Pull Off Adhesion to Steel	>2000 psi	> 13.8 MPa	ASTM D4541 Type II
Pull Off Adhesion to FBE	>2000 psi	> 13.8 MPa	ASTM D4541 Type II
Impact Resistance	22 in*lb ^f	2.5J	ASTM G14
Shore D Hardness	85-90	85-90	ASTM D2240
Dielectric Strength	Exceeds 12 kV (25 mil)	Exceeds 12 KV (635 μm)	ASTM D149
Holiday Detection Setting	6250 V (25 mil)	6250 V (635 μm)	NACE RP0274
Water Absorption	<0.5%	<0.5%	ASTM D570
Water Vapor Transmission Rate	<0.01 g/(24h*100 in ²) (25 mil)	<0.05 g/(h*m ²) (635 μm)	ASTM E96 Procedure B
Chemical Resistance	Pass	Pass	ASTM G20
Application Temperature Range	45°F to 120°F	7°C to 49°C	
Service Temperature Range	-40°F to 165°F	-40°C to 74°C	

ORDERING INFORMATION

TC 7025

Kit Size	Kits Per Case	# Per Case
Pint	4	12
Quart	2	11
Gallon	2	35
400mL Cartridge*	16	35

TC REINFORCING SCRIM

Roll Size	Rolls Per Case	# Per Case
2" x 100'	24	10
4" x 100'	12	10
6" x 100'	8	10

* 300mL Resin x 100mL Hardener for spray gun application, includes static mixers