

Formerly: Reilly Industries

Lone Star Specialties, LLC

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Description: Lone Star Specialties, LLC. has developed an outstanding synthetic primer. It is a solution of polymeric resins, modified and adjusted with plasticizers and a stabilizer in a blend of special solvents. It has outstanding quick-drying characteristics and will serve to develop a bond with all Lone Star Specialties Enamels under the most difficult field conditions.

Uses: 122M Black Synthetic Primer, the all-season pipeline primer, is designed to dry faster than cut back type primers under all temperature conditions. This fast-drying action permits the application of hot enamels over the primed surface within three to five minutes under average weather conditions, virtually eliminating primer contamination. This primer conforms to AWWA Specification C-203-97 for Type B Primer.

Product Data

Reilly #122M Black Synthetic Primer

| | | Minimum | Maximum |
|---------------------------------------|---|---------|---------|
| Specific Gravity: | 25/25°C (approx.) | 1.13 | |
| Flash Point: | Tag Closed Cup, °F | 110 | |
| Drying Time: | Minutes (to touch in lab, at 25°C, 50% relative humidity) | 2 | 10 |
| | Minutes (hard) | | 60 |
| Coverage: | Application Rate (Sq. Ft./Gal.) | 400 | 800 |
| | Application Rate for AWWA C-203 Spec. (Sq. Ft./Gal) | 250 | 400 |
| Recommended Application Thickness: | Wet Mils | 3.5 | |
| | Dry Mils | 0.77 | 2.0 |
| VOC Content: | g/L | | 116 |
| % Solids by Weight: | % | 28.5 | |

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